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NOTICE OF ALLOWANCE AND FEE(S) DUE

27868 7590 09/28/2009

JOHN F. SALAZAR MIDDLETON & REUTLINGER 2500 BROWN & WILLIAMSON TOWER LOUISVILLE, KY 40202 DRODGE, JOSEPH W

ART UNIT PAPER NUMBER

1797

DATE MAILED: 09/28/2009

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/748.365	12/30/2003	Kyung-Ju Choi	ZM921/05025	7814

TITLE OF INVENTION: METHOD OF FORMING SPACED PLEATED FILTER MATERIAL AND PRODUCT OF SAME

APPLN. TYPE	SMALL ENTITY	ISSUE FEE DUE	PUBLICATION FEE DUE	PREV. PAID ISSUE FEE	TOTAL FEE(S) DUE	DATE DUE
nonprovisional	NO	\$1510	\$300	\$0	\$1810	12/28/2009

THE APPLICATION IDENTIFIED ABOVE HAS BEEN EXAMINED AND IS ALLOWED FOR ISSUANCE AS A PATENT. PROSECUTION NO THE MERITS IS CLOSED. THIS NOTICE OF ALLOWANCE IS NOT A GRANT OF PATENT RIGHTS. THIS APPLICATION IS SUBJECT TO WITHDRAWAL FROM ISSUE AT THE INITIATIVE OF THE OFFICE OR UPON PETITION BY THE APPLICANT. SEE 37 CFR 1.313 AND MPEP 1308.

THE ISSUE FEE AND PUBLICATION FEE (IF REQUIRED) MUST BE PAID WITHIN THREE MONTHS FROM THE MAILING DATE OF THIS NOTICE OR THIS APPLICATION SHALL BE REGARDED AS ABANDONED. THIS STATUTORY PERIOD CANNOT BE EXTENDED. SEE 35 U.S.C. 151. THE ISSUE FEE DUE INDICATED ABOVE DOES NOT REFLECT A CREDIT FOR ANY PREVIOUSLY PAID ISSUE FEE IN THIS APPLICATION. IF AN ISSUE FEE HAS PREVIOUSLY BEEN PAID IN THIS APPLICATION (AS SHOWN ABOVE), THE RETURN OF PART B OF THIS FORM WILL BE CONSIDERED A REQUEST TO REAPPLY THE PREVIOUSLY PAID ISSUE FEE TOWARD THE ISSUE FEE NOW DUE.

HOW TO REPLY TO THIS NOTICE:

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III. All communications regarding this application must give the application number. Please direct all communications prior to issuance to Mail Stop ISSUE FEE unless advised to the contrary.

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LOUISVILLE, I	KY 40202									(Depositor's name)
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APPLICATION NO.	FILING DATE			FIRST NAMED INVENTO	OR		ATTO	RNEY DOCKET NO.	CO	NFIRMATION NO.
10/748,365	12/30/2003			Kyung-Ju Choi				ZM921/05025		7814
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DRODGE,	JOSEPH W		1797	210-488000						
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10/748,365	12/30/2003	Kyung-Ju Choi	ZM921/05025	7814	
27868	7590 09/28/2009		EXAM	INER	
JOHN F. SALA	ZAR	DRODGE, JOSEPH W			
MIDDLETON &		ART UNIT	PAPER NUMBER		
2500 BROWN & LOUISVILLE, K	WILLIAMSON TOWE Y 40202	1797 DATE MAILED: 09/28/2009			

Determination of Patent Term Adjustment under 35 U.S.C. 154 (b)

(application filed on or after May 29, 2000)

The Patent Term Adjustment to date is 125 day(s). If the issue fee is paid on the date that is three months after the mailing date of this notice and the patent issues on the Tuesday before the date that is 28 weeks (six and a half months) after the mailing date of this notice, the Patent Term Adjustment will be 125 day(s).

If a Continued Prosecution Application (CPA) was filed in the above-identified application, the filing date that determines Patent Term Adjustment is the filing date of the most recent CPA.

Applicant will be able to obtain more detailed information by accessing the Patent Application Information Retrieval (PAIR) WEB site (http://pair.uspto.gov).

Any questions regarding the Patent Term Extension or Adjustment determination should be directed to the Office of Patent Legal Administration at (571)-272-7702. Questions relating to issue and publication fee payments should be directed to the Customer Service Center of the Office of Patent Publication at 1-(888)-786-0101 or (571)-272-4200.

Interview Summary	10/748,365	CHOI, KYUNG-JU		
interview Summary	Examiner	Art Unit		
	Joseph W. Drodge	1797		
All participants (applicant, applicant's representative, PTO	personnel):			
(1) <u>Joseph W. Drodge</u> .	(3)			
(2) <u>James Cole</u> .	(4)			
Date of Interview: 18 September 2009.				
Type: a)⊠ Telephonic b)□ Video Conference c)□ Personal (copy given to: 1)□ applicant 2	2) <mark> applicant's representative</mark>	e]		
Exhibit shown or demonstration conducted: d) Yes If Yes, brief description:	e)⊠ No.			
Claim(s) discussed: <u>36 and 62</u> .				
Identification of prior art discussed: Generally all.				
Agreement with respect to the claims f) was reached. g	ı)	1/A.		
Substance of Interview including description of the general reached, or any other comments: <u>An Examiner proposed & better distinguish the claims over recently applied prior art</u> (A fuller description, if necessary, and a copy of the amend allowable, if available, must be attached. Also, where no callowable is available, a summary thereof must be attached.	A negotiated Examiners Amen in langugage supported by the Iments which the examiner ago topy of the amendments that w	dment was agree instant Specification reed would rende	ed to so as to ation. er the claims	
THE FORMAL WRITTEN REPLY TO THE LAST OFFICE A INTERVIEW. (See MPEP Section 713.04). If a reply to the GIVEN A NON-EXTENDABLE PERIOD OF THE LONGER INTERVIEW DATE, OR THE MAILING DATE OF THIS INTFILE A STATEMENT OF THE SUBSTANCE OF THE INTE requirements on reverse side or on attached sheet.	CTION MUST INCLUDE THE last Office action has already OF ONE MONTH OR THIRT ERVIEW SUMMARY FORM,	been filed, APPI Y DAYS FROM T WHICHEVER IS	LICANT IS HIS	
Joseph W. Drodge/ Primary Examiner, Art Unit 1797				

Application No.

Applicant(s)

	Application No.	Applicant(s)	
	10/748,365	CHOI, KYUNG-JU	
Notice of Allowability	Examiner	Art Unit	
	Joseph W. Drodge	1797	
The MAILING DATE of this communication ap All claims being allowable, PROSECUTION ON THE MERITS I herewith (or previously mailed), a Notice of Allowance (PTOL-8 NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT of the Office or upon petition by the applicant. See 37 CFR 1.3	S (OR REMAINS) CLOSED in 5) or other appropriate commur RIGHTS. This application is su	this application. If not included ication will be mailed in due co	ourse. THIS
1. A This communication is responsive to the Amendment file	ed on 4/03/2009.		
2. The allowed claim(s) is/are 36-63.			
Acknowledgment is made of a claim for foreign priority a) All b) Some* c) None of the:	under 35 U.S.C. § 119(a)-(d) or	(f).	
 Certified copies of the priority documents had 	ive been received.		
Certified copies of the priority documents had	ive been received in Application	No	
Copies of the certified copies of the priority of	documents have been received	in this national stage application	n from the
International Bureau (PCT Rule 17.2(a)).			
* Certified copies not received:			
Applicant has THREE MONTHS FROM THE "MAILING DATE noted below. Failure to timely comply will result in ABANDON THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.		a reply complying with the requ	irements
 A SUBSTITUTE OATH OR DECLARATION must be sub INFORMAL PATENT APPLICATION (PTO-152) which g 			TICE OF
CORRECTED DRAWINGS (as "replacement sheets") m	ust be submitted.		
(a) including changes required by the Notice of Draftspe	erson's Patent Drawing Review	(PTO-948) attached	
1) Thereto or 2) to Paper No./Mail Date	_		
(b) including changes required by the attached Examine Paper No./Mail Date			
Identifying Indicia such as the application number (see 37 CFF each sheet. Replacement sheet(s) should be labeled as such in	R 1.84(c)) should be written on the n the header according to 37 CFR	drawings in the front (not the b 1.121(d).	ack) of
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Attachment(s) 1. Notice of References Cited (PTO-892)	5 D Notice of Info	rmal Patent Application	
 Notice of References Cited (PTO-092) Notice of Draftperson's Patent Drawing Review (PTO-948) 	_	• • • • • • • • • • • • • • • • • • • •	
_ , ,	Paper No./N	Iail Date <u>20090918</u> .	
 Information Disclosure Statements (PTO/SB/08), Paper No./Mail Date 	7. 🖂 Examiners A	mendment/Comment	
 Examiner's Comment Regarding Requirement for Deposition of Biological Material 	_	tatement of Reasons for Allow	ance
	9.		
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An examiner's amendment to the record appears below. Should the changes and/or additions be unacceptable to applicant, an amendment may be filed as provided by 37 CFR 1.312. To ensure consideration of such an amendment, it MUST be submitted no later than the payment of the issue fee. --

Claim 36. (Currently Amended) A pleated fluid filter arrangement comprising: at least one layer of fluid filter media pleated into a plurality of longitudinally extending adjacent opposed successive pleat flanks of selected depth and spacing between successive pleat flanks to provide spaced upstream and downstream filter face crests; each of said successive pleat flanks comprising a single plane having a first side and a second side manufactured to have minimal wave formation and being spaced by pairs of engaging adhesive increments of formed material of selected length applied to opposed sides of said successive pleat flanks and that directly engage each of said first and second sides of each of said single plane at preselected distances from said filter face crests, said flank planes adjacently extending with said selected lengths centrally oriented between and spaced from said spaced upstream and downstream filter face crests, said first side having at least one of said adhesive increments of formed material and said second side having at least one of said formed material adhesive increments wherein said at least one of said adhesive increments of a first side of one of said successive pleat flanks engages said at least one said adhesive increments of second side of an adjacent said successive pleat flank each increment of said pair of adhesive increments having a longitudinal axis, said pair of longitudinal axes being substantially aligned on said at least one

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layer of fluid filter media.

Claim 37. (Currently amended) The pleated fluid filter arrangement of claim 36, said increments of said spaced formed material increments being selected from a suitable fluid pliable adhesive.

Claim 62, (Currently Amended) A pleated fluid filter arrangement comprising; at least one layer of fluid filter media pleated into a plurality of longitudinally extending adjacent opposed successive pleat flanks of selected depth and spacing between successive pleat flanks to provide spaced upstream and downstream filter face crests; said successive pleat flanks having a singularly planar configuration formed in a pleating zone with a back and forth reciprocating motion of a reciprocating mechanism between opposed media faces so as to have minimal wave contour formation and being spaced by pairs of engaging adhesive increments of selected length of formed material adjacently extending with said selected lengths centrally oriented between and spaced from said upstream and downstream filter face crests, each of said pairs of increments having a first end and a second end wherein one of said first and second ends is wider than the other of said first and second ends in a direction parallel to said filter face crests, said pairs of increments of formed material being directly adhered to each of the opposed planar surfaces of said adjacent opposed successive pleat flanks so that each of said successive pleat flanks has a first face and a second face and each of said first face and said second face has one of said adhesive increments of formed adhesive material adhered directly thereto, said pairs of engaging increments being longitudinally aligned and normal to said filter face crests.

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Replace paragraph 27 of the Specification with the following paragraph:

[0027] Referring to FIG. 1 of the drawings, a supply roll 2 of a suitably selected fluid pervious filter media 3 is disclosed. Filter media supply roll 2 can be rotated by a suitably controllable motor (not shown), which feeds from a supply zopne the suitable fluid layer of filter media 3 directly to a scoring zone 4. The fluid layer of filter media 3 can be any one of several types of fluid pervious air filtration media known in the air filtration art. In one advantageous embodiment of the present invention, the filter media 3 can be selected to be of a nature such as shown in aforementioned related co-pending patent application U.S. Ser. No. 10/317,437, filed Dec. 12, 2002, by Kyung Ju Choi Patent No. 7,097,684. In another such advantageous embodiment of the present invention, the filter media can be synthetic fibrous materials or synthetic materials in conjunction with a cellulose material.

Replace paragraph 34 of the Specification with the following paragraph:

[0034] As in the aforenoted related eo-pending patent application referenced Patent 7,097,684, the strips in the first and second spacer application zones 13 and 17 can be formed from thermobondable plastic materials which can incorporate a small percentage by weight of calcium carbonate, clay, phosphate derivatives or halogenic derivatives to enhance flame retardency and reduce costs with spacing in the range of one (1) to four (4) inches. The thickness of the applied spacer materials in accordance with one feature of the present invention can be carefully selected so as to optimize pleat spacing and fluid resistance. As in the related co-pending application Patent 7,097,684, in one advantageous embodiment of the present invention with pleat depth of three quarters ({fraction (3/4)} inches, the adhesive spacers can have an optimum thickness of

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approximately zero point one (0.1) inches and advantageously, the peak sharpness can be in the range of zero point zero one (0.01) to zero point two (0.2) inches.

Replace paragraph 46 of the Specification with the following paragraph:

[0046] As in above noted related co-pending application referenced Patent 7,097,684, the pleated filter media layer 3 is then passed along endless conveyor belt 24 to a final cutting and assembly zone or station herein schematically shown as reference numeral 26. As afore described, flat packs of inventive filter media can be mounted in suitably selected border flames (not shown).

Authorization for this examiner's amendment was given in a telephone interview with James E. Cole on September 18, 2009.

The following is an examiner's statement of reasons for allowance: Claim 36 and claims dependent therefrom now clearly distinguish over Kahler and all other prior art of record in view of recitation of successive pleat flanks being spaced by pairs of engaging adhesive increments of selected length applied to opposed sides of the successive pleat flanks that directly engage each of the first and second sides of the pleat flanks and directly engage the first and second sides of the pleat flanks at preselected distances from the filter face crests. Kahler represents the closest prior art. Possible combining of embodiments of Kahler would result in such pairs of engaging adhesive increments of preselected length, however directly engaging only the filter face crests, not at preselected distances from the crests. Such combination of features advantageously and non-obviously results in facilitating non-obvious methods of filter manufacture and more securely maintains spacing between filter pleat flanks with minimizing reduction of fluid therethrough.

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Claim 62 and claims dependent therefrom now clearly distinguish over Kahler and all other prior art of record in view of recitation of successive pleat flanks being spaced by pairs of engaging adhesive increments of selected length adjacently extending with said selective lengths centrally oriented between and spaced from the upstream and downstream filter face crests, with each of said pairs of increments having 1st and 2nd ends with one of the ends being wider than other of ends in a direction parallel to said filter crests. Kahler represents the closest prior art. Possible combining of embodiments of Kahler would result in such pairs of centrally oriented and engaging adhesive increments of preselected length, optionally being wider in directions extending outwardly from the filter pleat flanks or transverse to the filter face crests {as suggested in Kahler and other applied prior art of record}, however not parallel to the filter face crests as now claimed. Such combination of features advantageously and non-obviously results in facilitating non-obvious methods of filter manufacture and more securely maintains spacing between filter pleat flanks with minimizing reduction of fluid therethrough.

Changes made to Claim 36 are supported by Figures 3 and 4 and Paragraph 36 of the Instant Specification, while changes made to claim 62 are supported by Paragraphs 36 and 37 of the Instant Specification together with Figures 3 and 4. Claim 37 was amended to eliminate a possible 112, 2nd paragraph problem and the Specification was amended to update status of a repeatedly reference as a now issued patent rather than co-pending application.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue Application/Control Number: 10/748,365 Page 7

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fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for

Allowance."

JWD 9/21/2009 /Joseph W. Drodge/ Primary Examiner, Art Unit 1797